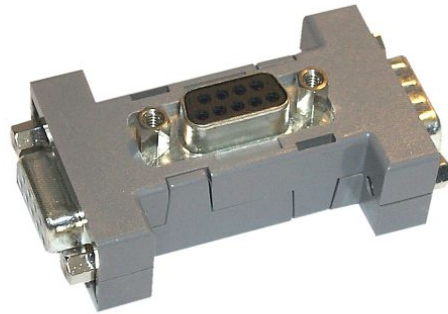




CAN-T-Connector



Manual

to Product C.1311.03

NOTE

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This manual contains important information and instructions on safe and efficient handling of the CAN-T-Connector. Carefully read this manual before commencing any work and follow the instructions.
The manual is a product component, please retain it for future use.

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Document History

The changes in the document listed below affect changes in the hardware as well as changes in the description of the facts, only.

Rev.	Chapter	Changes versus previous version	Date
1.0	-	First released version in English	2010-11-01
1.1	-	Safety Instructions and Classification of Warning Messages and Safety Instructions inserted	2017-04-26
	1.2	Figure 2 new	
	2.1	Chapter revised, note concerning shielding inserted	
	2.1.1	New chapter: Shielding General Description	
	2.1.2	New chapter: Usage in Light Industrial Environment (Single Twisted Pair Cable)	
	2.1.3	New chapter: Usage in Heavy Industrial Environment (Double Twisted Pair Cable)	
	3.,4.	CAN Wiring Hints an Trouble Shooting Guide inserted	
	5.	Chapter: Declaration of Conformity	
	6.	Order Information moved and revised	
1.2	2.1.1 - 2.1.3	Chapters restructured and revised, Figure 5 new	2017-04-28
1.3	2.1.1 - 2.1.2	Figures revised (n.c. inserted)	2018-01-16
	2.1.3	Description of the usage of the CAN-T-Connector and Figure revised	

Technical details are subject to change without further notice.

Classification of Warning Messages and Safety Instructions

This manual contains noticeable descriptions, warning messages and safety instructions, which you must follow to avoid personal injuries or death and property damage.



This is the safety alert symbol.

It is used to alert you to potential personal injury hazards. Obey all safety messages and instructions that follow this symbol to avoid possible injury or death.

DANGER, WARNING, CAUTION

Depending on the hazard level the signal words DANGER, WARNING or CAUTION are used to highlight safety instructions and warning messages. These messages may also include a warning relating to property damage.



DANGER

Danger statements indicate a hazardous situation which, if not avoided, will result in death or serious injury.



WARNING

Warning statements indicate a hazardous situation that, if not avoided, could result in death or serious injury.



CAUTION

Caution statements indicate a hazardous situation that, if not avoided, could result in minor or moderate injury.

NOTICE

Notice statements are used to notify people on hazards that could result in things other than personal injury, like property damage.



NOTICE

This NOTICE statement contains the general mandatory sign and gives information that must be heeded and complied with for a safe use.

INFORMATION



INFORMATION

Notes to point out something important or useful.



Safety Instructions

- When working with the CAN-T-Connector follow the instructions below and read the manual carefully to protect yourself from injury and the CAN-T-Connector from damage.
- The device is a built-in component. It is essential to ensure that the device is mounted in a way that cannot lead to endangering or injury of persons or damage to objects.
- Do not use damaged or defective cables to connect the CAN-T-Connector and follow the CAN wiring hints in chapter: "Correct Wiring of Electrically Isolated CAN Networks".
- In case of damages to the device, which might affect safety, appropriate and immediate measures must be taken, that exclude an endangerment of persons and domestic animals and property.
- Current circuits which are connected to the device have to be sufficiently protected against hazardous voltage (SELV according to EN 60950-1).
- The CAN-T-Connector may only be driven by power supply current circuits, that are contact protected.
A power supply, that provides a safety extra-low voltage (SELV) according to EN 60950-1, complies with this conditions.
- The device has to be securely installed before commissioning.
- Protect the CAN-T-Connector from dust, moisture and steam.
- Protect the CAN-T-Connector from shocks and vibrations.
- The CAN-T-Connector may become warm during normal use. Always allow adequate ventilation around the CAN-T-Connector and use care when handling.
- Do not operate the CAN-T-Connector adjacent to heat sources and do not expose it to unnecessary thermal radiation.

Qualified Personnel

This documentation is directed exclusively towards personnel qualified in control and automation engineering. The installation and commissioning of the product may only be carried out by qualified personnel, which is authorized to put devices, systems and electric circuits into operation according to the applicable national standards of safety engineering.

Intended Use

The intended use of the CAN-T-Connector is the connection of modules to a bus system e.g. CAN. The guarantee given by esd does not cover damages which result from improper use, usage not in accordance with regulations or disregard of safety instructions and warnings.

- The CAN-T-Connector is intended for indoor use only.
- The operation of the CAN-T-Connector in hazardous areas, or areas exposed to potentially explosive materials is not permitted.
- The operation of the CAN-T-Connector for medical purposes is prohibited.

Service Note

The CAN-T-Connector does not contain any parts that require maintenance by the user. The CAN-T-Connector does not require any manual configuration of the hardware. Unauthorized intervention in the device voids warranty claims.

Disposal

Devices which have become defective in the long run have to be disposed in an appropriate way or have to be returned to the manufacturer for proper disposal. Please, make a contribution to environmental protection.

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1. Overview

The CAN-T-Connector with 2x DSUB9 female contact and 1x DSUB9 male contact is designed for the correct connection of modules to a bus system e.g. CAN.

1.1 View

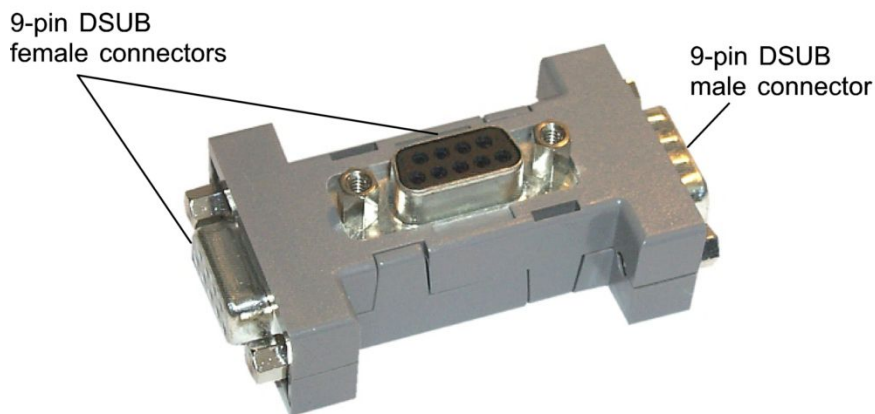
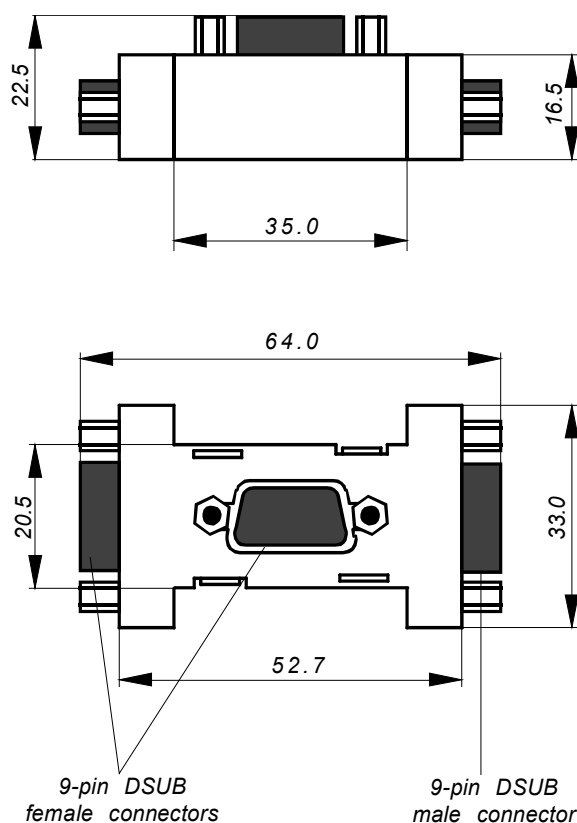


Fig. 1: CAN-T-Connector view

1.2 Dimensions



All dimensions in mm.

Fig. 2: Dimensions of the CAN-T-Connector

2. Connector Assignments

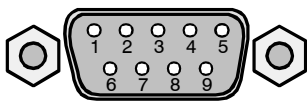
2.1 CAN

i INFORMATION
 The signals of the CAN-T-Connector are connected through. The pins of the three connectors are assigned with the same signals!
 The pin assignment depends on the signals connected.

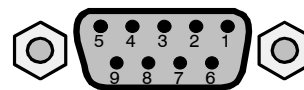
Connector: 9-pin DSUB connector 1x male and 2x female

Pin Position:

DSUB9 male:



DSUB9 female:



Example for Pin Assignment (According to CiA 303, CANopen Recommendation):

Signal	Pin		Signal
reserved	1	6	(GND)
CAN_L	2		CAN_H
CAN_GND	3	8	reserved
reserved	4		reserved
(CAN_SHLD)	5		reserved

Signal Description:

- CAN_L, CAN_H CAN signal lines
- CAN_GND Reference potential of local CAN physical layer
- (CAN_SHLD) Optional CAN shield
- (GND) Optional ground
- reserved Reserved for future applications, do not connect!

! NOTICE
 Note that the metal shells of the DSUB connectors are not connected. Thus, the metal shells are not connected through the CAN-T-Connector, see Figure 3!
 Read chapter “Shielding General Description” on page 9 for further information.

2.1.1 Shielding General Description

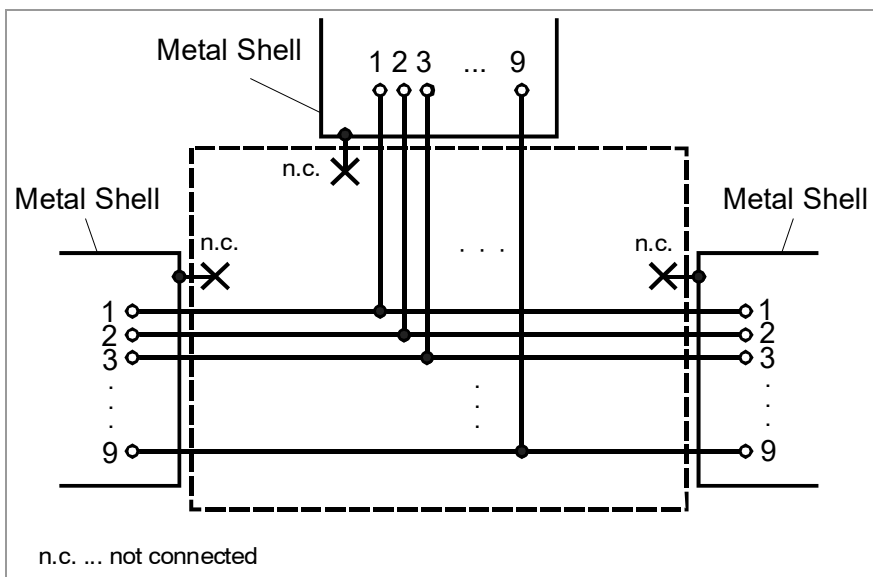


Fig. 3: Internal connection of the CAN-T-Connector

In the CAN-T-Connector the metal shells of the DSUB connectors are not connected. Thus, the metal shells are not connected through the CAN-T-Connector, see Figure 3.

2.1.2 Usage in Light Industrial Environment (*Single Twisted Pair Cable*)

In the standard esd CAN cables (*Single Twisted Pair Cable*, 2-wire + Shied) for light industrial environment applications (see Figure 4), the cable shield (braided shield) is used as signal CAN_GND, but this signal is not connected to the metal shell of the DSUB9 connectors. Instead, the CAN_GND signal is connected to Pin 3. Therefore the CAN-T-Connector is compatible with the standard esd CAN cables.

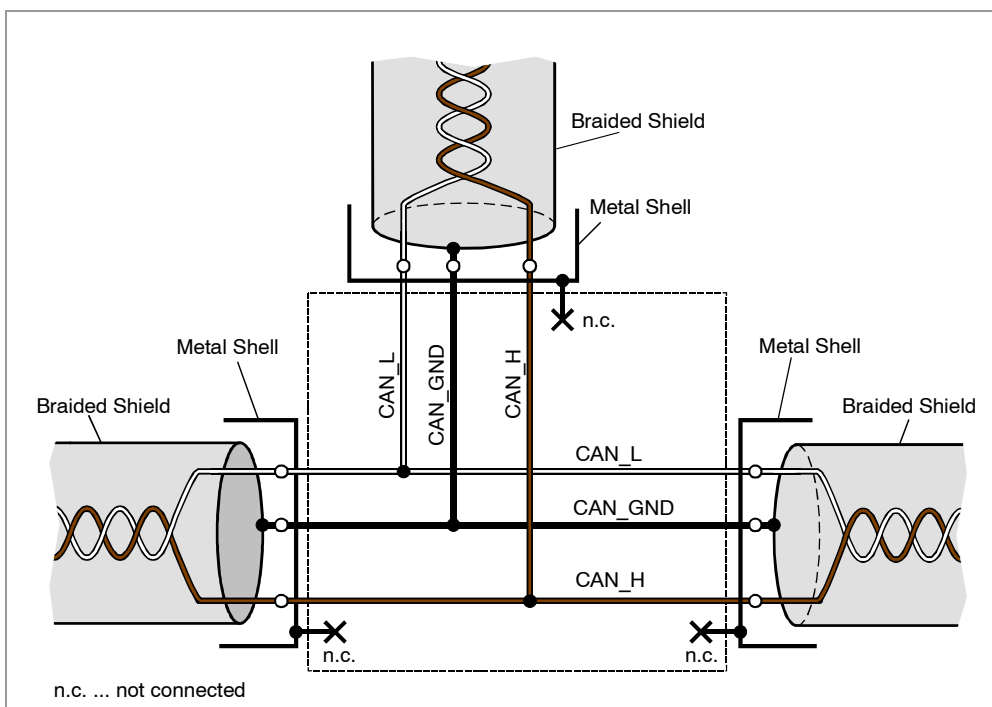


Fig. 4: Internal connection of the CAN-T-Connector using single twisted pair cable

2.1.3 Usage in Heavy Industrial Environment (*Double Twisted Pair Cable*)

When using the esd's CAN-T-Connector type C.1311.03 with single shielded *double* twisted pair cables in heavy industrial environment applications, please note that the shield potential of the conductive DSUB housing is not looped through this CAN-T-connector type (see also chapter "Device Cabling" page 15).

Thus, the braided shields of the CAN cables have to be connected to an external shield connection, for example via clamp straps (see Figure 5), to connect the shield potentials of the cables.

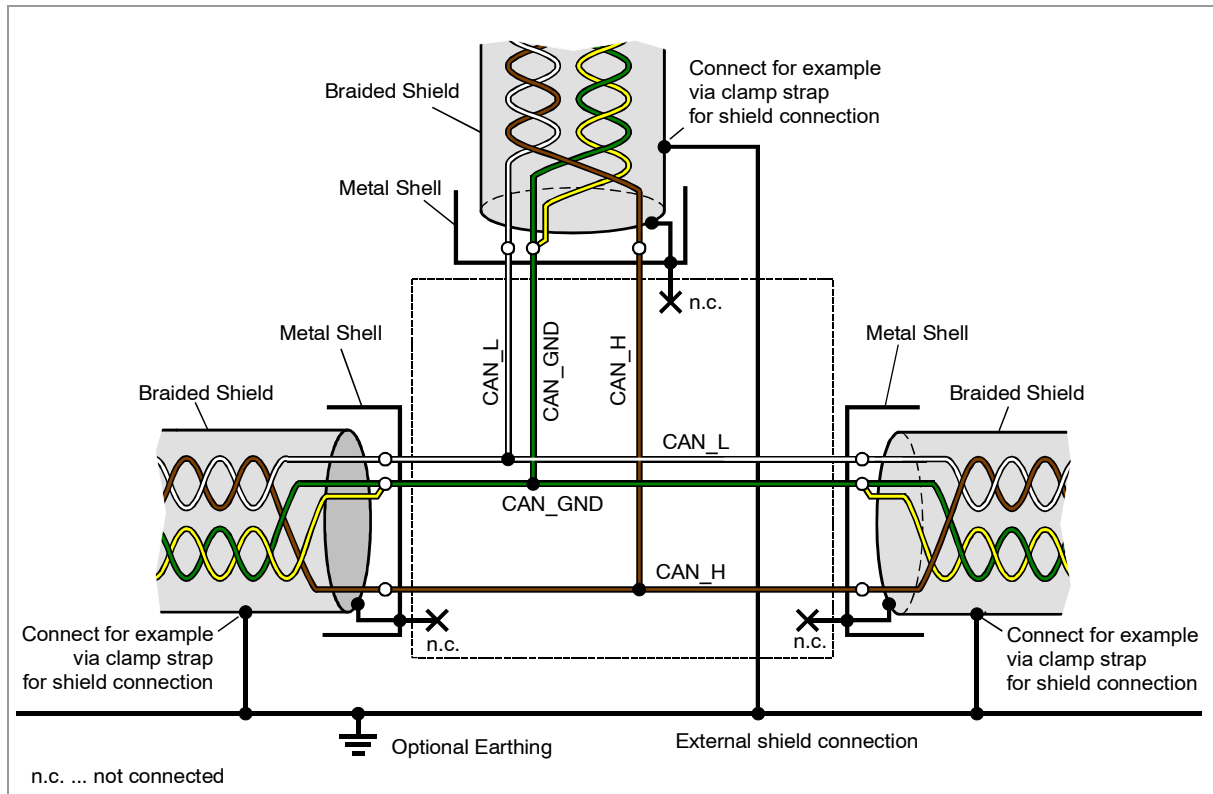


Fig. 5: Internal connection of the CAN-T-Connector using double twisted pair cable

3. Correct Wiring of Electrically Isolated CAN Networks



NOTICE

This chapter applies to CAN networks with bit rates up to 1 Mbit/s.

If you work with higher bit rates, as for example used for CAN FD, the information given in this chapter must be examined for applicability in each individual case.

For further information refer to the CiA® CAN FD guidelines and recommendations (<https://www.can-cia.org/>).

For the CAN wiring all applicable rules and regulations (EU, DIN), e.g. regarding electromagnetic compatibility, security distances, cable cross-section or material, have to be observed.

3.1 Standards concerning CAN Wiring

The flexibility in CAN network design is one of the key strengths of the various extensions and additional standards like e.g. CANopen, ARINC825, DeviceNet and NMEA2000 that have been built on the original ISO 11898-2 CAN standard. In using this flexibility comes the responsibility of good network design and balancing these tradeoffs.

Many CAN organizations and standards have scaled the use of CAN for applications outside the original ISO 11898. They have made system level tradeoffs for data rate, cable length, and parasitic loading of the bus.

However for CAN network design margin must be given for signal loss across the complete system and cabling, parasitic loadings, network imbalances, ground offsets against earth potential and signal integrity. **Therefore the practical maximum number of nodes, bus length and stub length are typically much lower.**

esd has concentrated her recommendations concerning CAN wiring on the specifications of the ISO 11898-2. Thus this wiring hints forgoes to describe the special features of the derived standards CANopen, ARINC825, DeviceNet and NMEA2000.

The consistent compliance to ISO 11898-2 offers significant advantages:

- Durable operation due to well proven design specifications
- Minimizing potential failures due to sufficient margin to physical limits
- Trouble-free maintenance during future network modifications or during fault diagnostics due to lack of exceptions

Of course reliable networks can be designed according the specifications of CANopen, ARINC825, DeviceNet and NMEA2000, **however it must be observed that it is strictly not recommended to mix the wiring guidelines of the various specifications!**

3.2 Light Industrial Environment (*Single Twisted Pair Cable*)

3.2.1 General Rules



NOTICE

esd grants the EU Conformity of the product, if the CAN wiring is carried out with at least single shielded **single** twisted pair cables that match the requirements of ISO 11898-2. Single shielded *double* twisted pair cable wiring as described in chapter 3.3. ensures the EU Conformity as well.

The following **general rules** for CAN wiring with single shielded *single* twisted pair cable should be followed:

1	A cable type with a wave impedance of about $120 \Omega \pm 10\%$ with an adequate conductor cross-section ($\geq 0.22 \text{ mm}^2$) has to be used. The voltage drop over the wire has to be considered.
2	For light industrial environment use at least a two-wire CAN cable. Connect <ul style="list-style-type: none"> • the two twisted wires to the data signals (CAN_H, CAN_L) and • the cable shield to the reference potential (CAN_GND).
3	The reference potential CAN_GND has to be connected to the functional earth (FE) at exactly one point.
4	A CAN net must not branch (exception: short cable stubs) and has to be terminated with the characteristic impedance of the line (generally $120 \Omega \pm 10\%$) at both ends (between the signals CAN_L and CAN_H and not at CAN_GND).
5	Keep cable stubs as short as possible ($l < 0.3 \text{ m}$).
6	Select a working combination of bit rate and cable length.
7	Keep away cables from disturbing sources. If this cannot be avoided, double shielded wires are recommended.

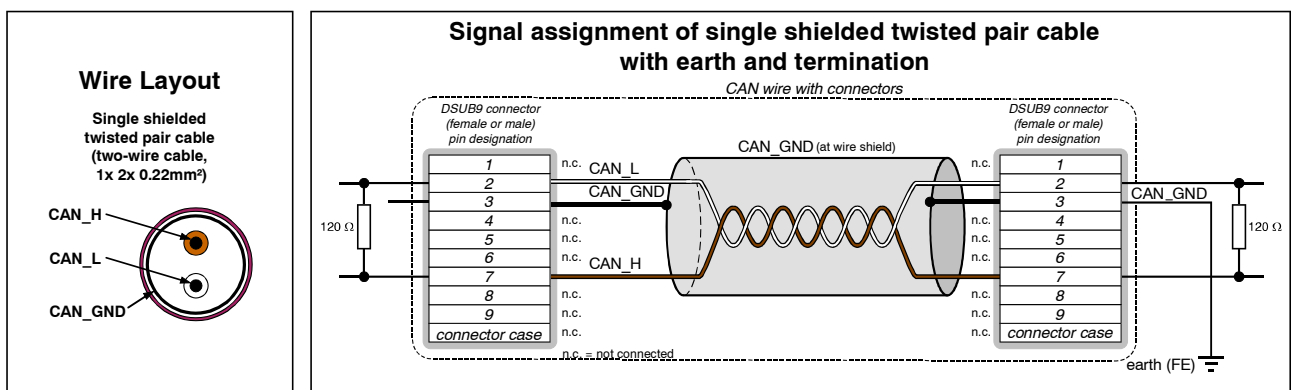


Figure 6: CAN wiring for light industrial environment

3.2.2 Cabling

- To connect CAN devices with just one CAN connector per net use a short stub (< 0.3 m) and a T-connector (available as accessory). If this devices are located at the end of the CAN network, the CAN terminator “CAN-Termination-DSUB9” can be used.

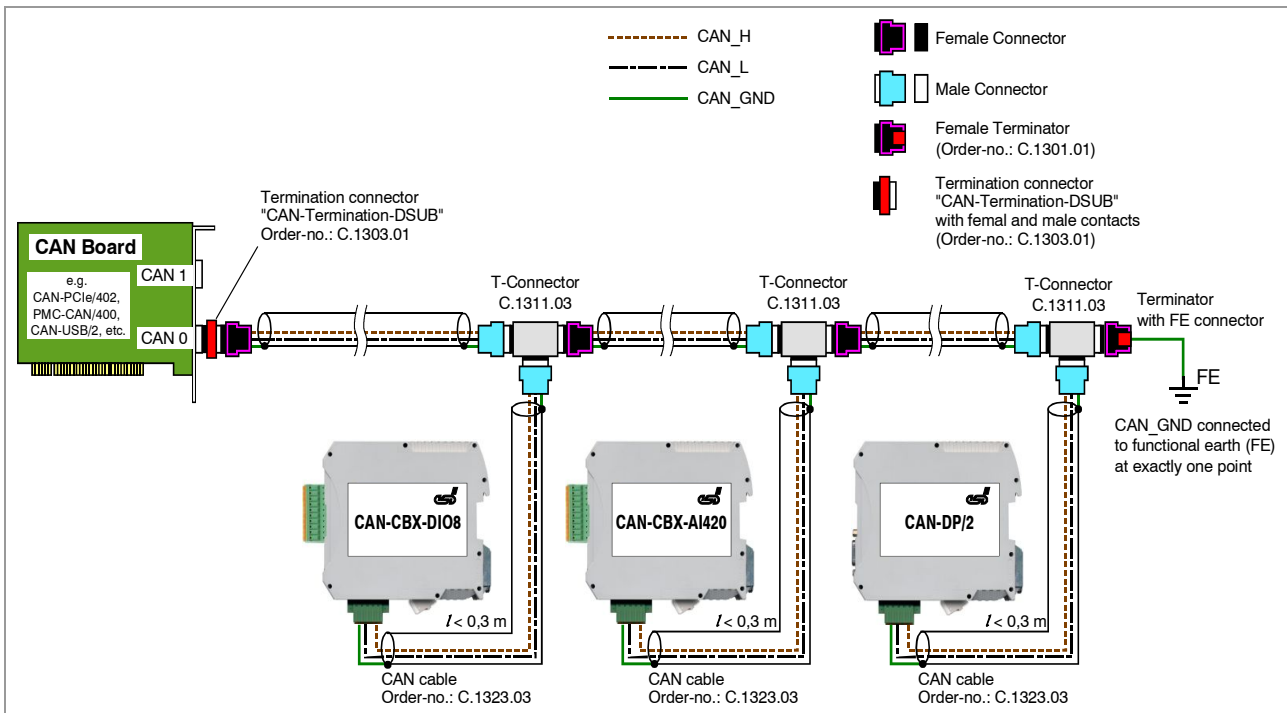


Figure 7: Example for proper wiring with single shielded single twisted pair wires

3.2.3 Branching

- In principle the CAN bus has to be realized in a line. The participants are connected to the main CAN bus line via short cable stubs. This is normally realised by so called T-connectors. esd offers the CAN-T-Connector (Order No.: C.1311.03)
- If a mixed application of single twisted and double twisted cables is unavoidable, take care that the CAN_GND line is not interrupted!
- Deviations from the bus structure can be realized by the usage of repeaters.

3.2.4 Termination

- A termination resistor has to be connected at both ends of the CAN bus. If an integrated CAN termination resistor which is equipped at the CAN interface at the end of the bus is connected, this one has to be used for termination instead of an external CAN termination plug.
- 9-pin DSUB-termination connectors with integrated termination resistor and male and female contacts are available from esd (order no. C.1303.01).
- DSUB termination connectors with male contacts (order no. C.1302.01) or female contacts (order no. C.1301.01) and additional functional earth contact are available, if CAN termination and grounding of CAN_GND is required.

3.3 Heavy Industrial Environment (*Double Twisted Pair Cable*)

3.3.1 General Rules

The following **general rules** for the CAN wiring with single shielded *double* twisted pair cable should be followed:

1	A cable type with a wave impedance of about $120 \Omega \pm 10\%$ with an adequate conductor cross-section ($\geq 0.22 \text{ mm}^2$) has to be used. The voltage drop over the wire has to be considered.
2	For heavy industrial environment use a four-wire CAN cable. Connect <ul style="list-style-type: none"> • two twisted wires to the data signals (CAN_H, CAN_L) and • the other two twisted wires to the reference potential (CAN_GND) and • the cable shield to functional earth (FE) at least at one point.
3	The reference potential CAN_GND has to be connected to the functional earth (FE) at exactly one point.
4	A CAN bus line must not branch (exception: short cable stubs) and has to be terminated with the characteristic impedance of the line (generally $120 \Omega \pm 10\%$) at both ends (between the signals CAN_L and CAN_H and not to CAN_GND).
5	Keep cable stubs as short as possible ($l < 0.3 \text{ m}$).
6	Select a working combination of bit rate and cable length.
7	Keep away CAN cables from disturbing sources. If this can not be avoided, double shielded cables are recommended.

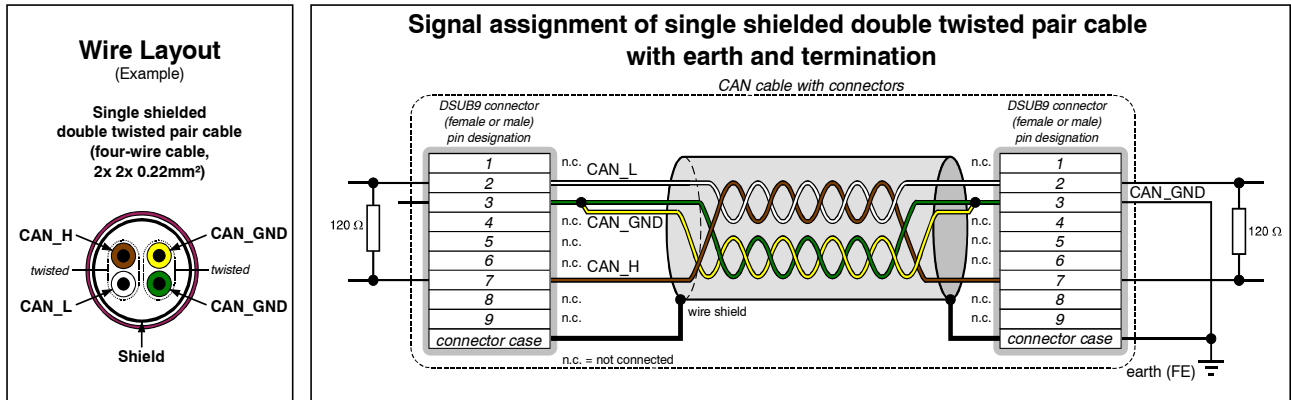


Figure 8: CAN wiring for heavy industrial environment

3.3.2 Device Cabling

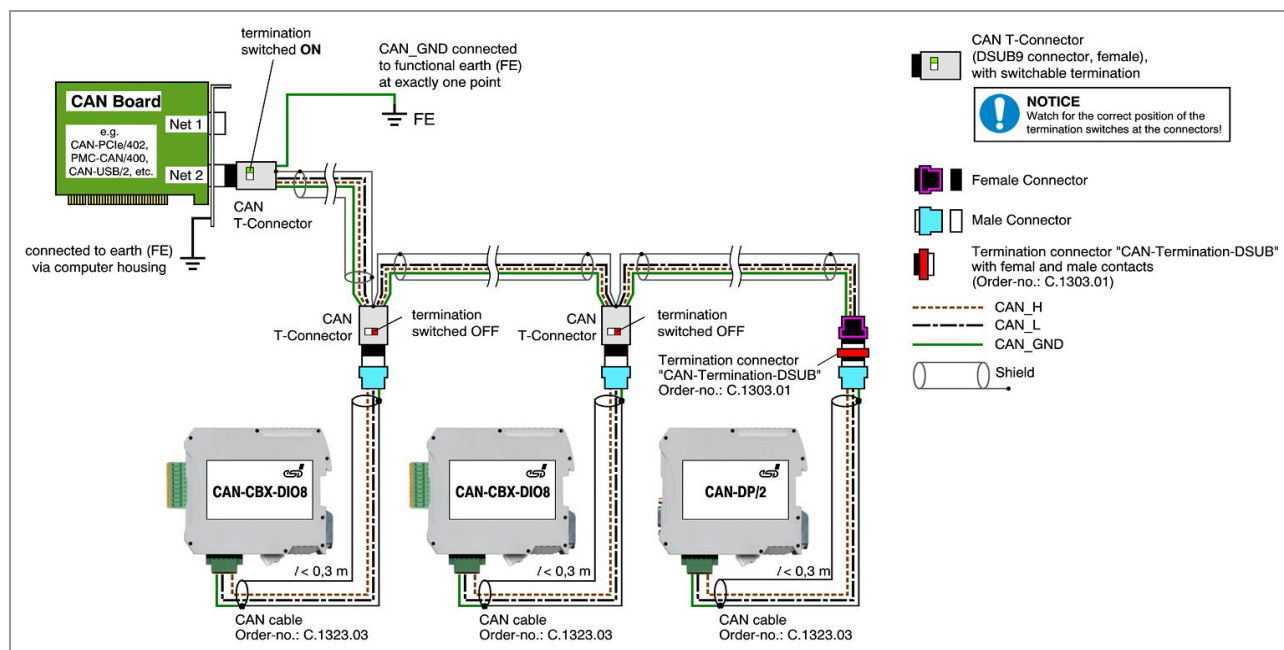


Figure 9: Example of proper wiring with single shielded double twisted pair cables

3.3.3 Branching

- In principle the CAN bus has to be realized in a line. The participants are connected to the main CAN bus line via short cable stubs. This is normally realised by so called T-connectors. When using esd's CAN-T-Connector (order no.: C.1311.03) it should be noted that the shield potential of the conductive DSUB housing is not looped through this T-Connector type. Thus the shielding is interrupted. Therefore you have to take adequate measures to connect the shield potentials, as described in the manual of the CAN-T-Connector. For further information on this read the CAN-T-Connector Manual (order no.: C.1311.21).
Alternatively a T-connector can be used, in which the shield potential is looped through, e.g. the DSUB9 connector from ERNI (ERBIC CAN BUS MAX, order no.:154039).
- If a mixed application of single twisted and double twisted cables is unavoidable, take care that the CAN_GND line is not interrupted!
- Deviations from the bus structure can be realized by the usage of repeaters.

3.3.4 Termination

- A termination resistor has to be connected at both ends of the CAN bus.
If an integrated CAN termination resistor which is equipped at the CAN interface at the end of the bus is connected, this one has to be used for termination instead of an external CAN termination plug.
- 9-pin DSUB-termination connectors with integrated termination resistor and male and female contacts are available from esd (order no. C.1303.01).
- 9-pin DSUB-connectors with integrated switchable termination resistor can be ordered e.g. from ERNI (ERBIC CAN BUS MAX, female contacts, order no.:154039).

3.4 Electrical Grounding

- For CAN devices with electrical isolation the CAN_GND must be connected between the CAN devices.
- CAN_GND should be connected to the earth potential (FE) at **exactly one** point of the network.
- Each *CAN interface with electrical connection to earth potential* acts as a grounding point. For this reason it is recommended not to connect more than one *CAN device with electrical connection to earth potential*.
- Grounding can be made e.g. at a termination connector (e.g. order no. C.1302.01 or C.1301.01).

3.5 Bus Length



NOTICE

Please note that the cables, connectors and termination resistors used in CANopen networks shall meet the requirements defined in ISO11898-2. In addition, further recommendations of the CiA, like standard values of the cross section, depending on the cable length, are described in the CiA recommendation CiA 303-1 (see CiA 303 CANopen Recommendation - Part 1: „Cabling and connector pin assignment“, Version 1.8.0, Table 2).

Bit-Rate [kbit/s]	Theoretical values of reachable wire length with esd interface I_{max} [m]	CiA recommendations (07/95) for reachable wire lengths I_{min} [m]	Standard values of the cross-section according to CiA 303-1 [mm ²]
1000	37	25	0,25 to 0,34
800	59	50	0,34 to 0,6
666,6̄	80	-	
500	130	100	
333,3̄	180	-	
250	270	250	0,5 to 0,6
166	420	-	
125	570	500	
100	710	650	0,75 to 0,8
83,3̄	850	-	
66,6̄	1000	-	
50	1400	1000	
33,3̄	2000	-	not defined in CiA 303-1
20	3600	2500	
12,5	5400	-	
10	7300	5000	

Table 1: Recommended cable lengths at typical bit rates (with esd-CAN interfaces)

- Optical couplers are delaying the CAN signals. esd modules typically reach a wire length of 37 m at 1 Mbit/s within a proper terminated CAN network without impedance disturbances like e.g. caused by cable stubs > 0.3 m.

3.6 Examples for CAN Cables

esd recommends the following two-wire and four-wire cable types for CAN network design. These cable types are used by esd for ready-made CAN cables, too.

3.6.1 Cable for light industrial Environment Applications (Two-Wire)

Manufacturer	Cable Type
U.I. LAPP GmbH Schulze-Delitzsch-Straße 25 70565 Stuttgart Germany www.lappkabel.com	e.g. UNITRONIC ®-BUS CAN UL/CSA (1x 2x 0.22) (UL/CSA approved) Part No.: 2170260
	UNITRONIC ®-BUS-FD P CAN UL/CSA (1x 2x 0.25) (UL/CSA approved) Part No.: 2170272
ConCab GmbH Äußerer Eichwald 74535 Mainhardt Germany www.concab.de	e. g. BUS-PVC-C (1x 2x 0.22 mm ²) Order No.: 93 022 016 (UL appr.)
	BUS-Schleppflex-PUR-C (1x 2x 0.25 mm ²) Order No.: 94 025 016 (UL appr.)

3.6.2 Cable for heavy industrial Environment Applications (Four-Wire)

Manufacturer	Cable Type
U.I. LAPP GmbH Schulze-Delitzsch-Straße 25 70565 Stuttgart Germany www.lappkabel.com	e.g. UNITRONIC ®-BUS CAN UL/CSA (2x 2x 0.22) (UL/CSA approved) Part No.: 2170261
	UNITRONIC ®-BUS-FD P CAN UL/CSA (2x 2x 0.25) (UL/CSA approved) Part No.: 2170273
ConCab GmbH Äußerer Eichwald 74535 Mainhardt Germany www.concab.de	e. g. BUS-PVC-C (2x 2x 0.22 mm ²) Order No.: 93 022 026 (UL appr.)
	BUS-Schleppflex-PUR-C (2x 2x 0.25 mm ²) Order No.: 94 025 026 (UL appr.)



INFORMATION

Ready-made CAN cables with standard or custom length can be ordered from **esd**.

4. CAN Troubleshooting Guide

The CAN Troubleshooting Guide is a guide to find and eliminate the most frequent hardware-error causes in the wiring of CAN networks.

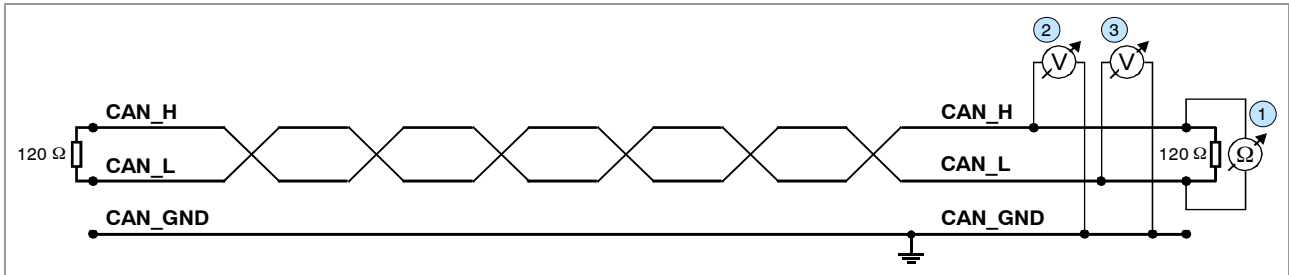


Figure 10: Simplified diagram of a CAN network

4.1 Termination

The termination is used to match impedance of a node to the impedance of the transmission line being used. When impedance is mismatched, the transmitted signal is not completely absorbed by the load and a portion is reflected back into the transmission line. If the source, transmission line and load impedance are equal these reflections are avoided. This test measures the series resistance of the CAN data pair conductors and the attached terminating resistors.

To test it ,please

1. Turn off all power supplies of the attached CAN nodes.
2. Measure the DC resistance between CAN_H and CAN_L at one end of the network ① (see figure above).

The measured value should be between 50 Ω and 70 Ω.

If the value is below 50 Ω, please make sure that:

- there is no **short circuit** between CAN_H and CAN_L wiring
- there are **not more than two** terminating resistors connected
- the nodes do not have faulty transceivers.

If the value is higher than 70 Ω, please make sure that:

- there are no open circuits in CAN_H or CAN_L wiring
- your bus system has two terminating resistors (one at each end) and that they are 120 Ω each.

4.2 Electrical Grounding

The CAN_GND of the CAN network should be connected to the functional earth potential (FE) at only **one** point. This test will check if the CAN_GND is grounded in several places.

To test it, please

1. Disconnect the CAN_GND from the earth potential (FE).
2. Measure the DC resistance between CAN_GND and earth potential (see figure on the right).
3. Reconnect CAN_GND to earth potential.

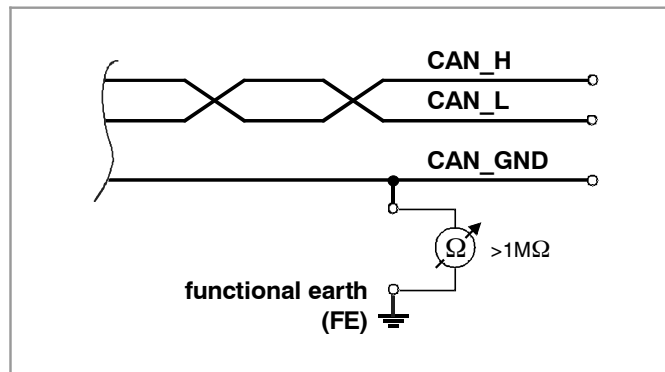


Figure 11: Simplified schematic diagram of ground test measurement

The measured resistance should be higher than 1 MΩ. If it is lower, please search for additional grounding of the CAN_GND wires.

4.3 Short Circuit in CAN Wiring

A CAN bus might possibly still be able to transmit data if there is a short circuit between CAN_GND and CAN_L, but generally the error rate will increase strongly. Make sure that there is no short circuit between CAN_GND and CAN_L!

4.4 CAN_H/CAN_L-Voltage

Each node contains a CAN transceiver that outputs differential signals. When the network communication is idle the CAN_H and CAN_L voltages are approximately 2.5 V measured to CAN_GND. Faulty transceivers can cause the idle voltages to vary and disrupt network communication.

To test for faulty transceivers, please

1. Turn on all supplies.
2. Stop all network communication.
3. Measure the DC voltage between CAN_H and CAN_GND ②
(see figure at previous page).
4. Measure the DC voltage between CAN_L and CAN_GND ③
(see figure at previous page).

Normally the voltage should be between 2.0 V and 3.0 V.

CAN Troubleshooting Guide

If it is lower than 2.0 V or higher than 3.0 V, it is possible that one or more nodes have faulty transceivers. For a voltage lower than 2.0 V please check CAN_H and CAN_L conductors for continuity.

To find the node with a faulty transceiver within a network please test the CAN transceiver resistance (see below) of the nodes.

4.5 CAN Transceiver Resistance Test

CAN transceivers have circuits that control CAN_H and CAN_L. Experience has shown that electrical damage of the circuits may increase the leakage current in these circuits.

To measure the current leakage through the CAN circuits, please use a resistance measuring device and:

1. Switch **off** the node and **disconnect** it from the network (4) (see figure below).
2. Measure the DC resistance between CAN_H and CAN_GND (5) (see figure below).
3. Measure the DC resistance between CAN_L and CAN_GND (6) (see figure below).

The measured resistance has to be about 500 k Ω for each signal. If it is much lower, the CAN transceiver it is probably faulty.

Another indication for a faulty transceiver is a very high deviation between the two measured input resistances (>> 200 %).

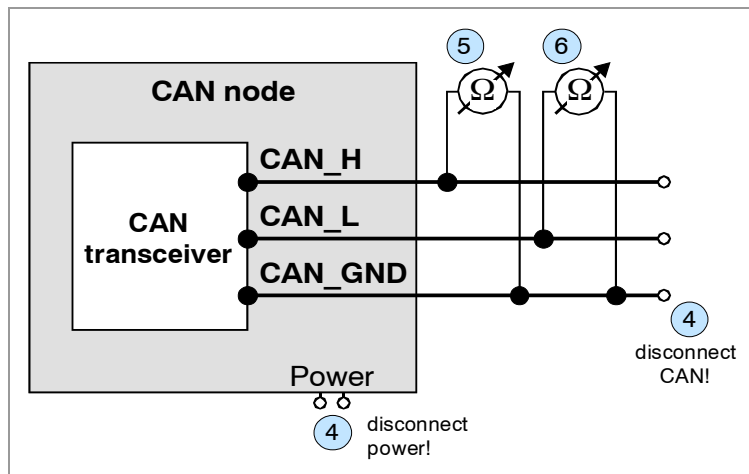


Figure 12: Measuring the internal resistance of CAN transceivers

4.6 Support by esd

If you have executed the fault diagnostic steps of this troubleshooting guide and you even can not find a solution for your problem our support department will be able to assist.

Please contact our support via email at support@esd.eu or by phone **+40-511-37298-130**.

5. Declaration of Conformity

EG-KONFORMITÄTSERKLÄRUNG EC DECLARATION OF CONFORMITY



Adresse **esd electronic system design gmbh**
Address **Vahrenwalder Str. 207**
30165 Hannover
Germany

esd erklärt, dass das Produkt
esd declares, that the product

Typ, Modell, Artikel-Nr.
Type, Model, Article No.

CAN-Cable-SS
CAN-Cable-BB
CAN-Cable-SB

C.1320.xx
C.1322.xx
C.1323.xx

CAN-Termination
CAN-Termination
CAN-T-Connector

C.1301.01
C.1302.01
C.1311.03

Das Produkt entspricht der EG-Richtlinie „RoHS“
The product corresponds to the EC-Directive 'RoHS'

2011/65/EU

Diese Erklärung verliert ihre Gültigkeit, wenn das Produkt nicht den Herstellerunterlagen entsprechend eingesetzt und betrieben wird, oder das Produkt abweichend modifiziert wird.
This declaration loses its validity if the product is not used or run according to the manufacturer's documentation or if non-compliant modifications are made.

Name / Name T. Ramm
Funktion / Title CE-Koordinator / CE Coordinator
Datum / Date Hannover, 2013-06-26

Rechtsgültige Unterschrift / *authorized signature*

6. Order Information

Type	Properties	Order No.
CAN-T-Connector	2x DSUB-9 female, 1x DSUB-9 male	C.1311.03
Accessories:		
CAN-Termination	Terminating resistor DSUB-9 female	C.1301.01
CAN-Termination	Terminating resistor DSUB-9 male	C.1302.01

Table 2: Order information

PDF Manuals

For availability of English manuals see table below.

Please download the manuals as PDF documents from our esd website www.esd.eu for free.

Manuals		Order No.
CAN-T-Connector-ME	Hardware manual in English	C.1311.21
CAN-Wiring	Notes on the Wiring of CAN Bus Systems and Cable Selection	C.1300.02

Table 3: Available manuals

Printed Manuals

If you need a printout of the manual additionally, please contact our sales team: sales@esd.eu for a quotation. Printed manuals may be ordered for a fee.